



Sustainable & Compostable Cutlery

Since 2005

**Sustainable & Compostable
Foodservice Solutions**





Company Profile

Green Day is China's leading OEM manufacturer of sustainable & commercial compostable cutlery. Since 2005, we strive to provide eco-friendly alternative for traditional plastic cutlery to reduce ecological carbon footprint, and to minimize impact on the planet and its people. Over the years, we have built strong relationships with many noted brands worldwide, exporting to Europe, America, Australia, and Africa. Our product range includes CPLA / PSM Cutlery and CPLA Cup Lid, etc.

Our products meet rigorous international standards for compostability, such as ASTM D6400 and EN 13432. BPI and DIN CERTCO certificates are available upon request. Good Manufacture Practice, ISO 9001 quality management system, ISO 14001 environmental management system, ISO 22000(HACCP) food safety management system, and NSF food safety practices and responsibilities are strictly enforced in our facility. We also obtain the accreditation of SA8000 and Sedex for social responsibility and ethical trading.

Green Day is a fully integrated manufacturer with in-house design, prototype development and product manufacture. We have built an elite R & D team of technical experts specializing in the fields of macromolecular compounds, biotechnological engineering, bioplastic research and prototype development. Our rich industrial experience and expertise will help you to create the desired products to meet the specific market demands.

We strives to keep the production cost & overhead low and product quality high, to pass the cost savings on to customers. Holding integrity as the core spirit of our business management, we always deliver the best level of quality assurance and consistency in our products.

Certifications



Raw Materials

• PLA (Poly Lactic Acid)

PLA (Poly Lactic Acid) is a biopolymer made using dextrose (sugar) derived from sugarcane, corn, sugar beets, wheat and other sustainable & renewable resources. PLA is **certified compostable & biodegradable**.

After being crystallized during manufacture, the PLA material is able to resist to high food temperature. Compared with regular PLA cutlery, CPLA cutlery has better strength, nicer appearance, and better heat-resistant performance.

• PSM (Plant Starch Material)

The plant starch material is made of about 70% renewable plant starch and about 30% plastic fillers. Plastic fillers are required to strengthen plant starch resin so it performs adequately in use. **PSM is NOT COMPOSTABLE**. It's an eco-friendly & more sustainable alternative to 100% petroleum based products.



PLA

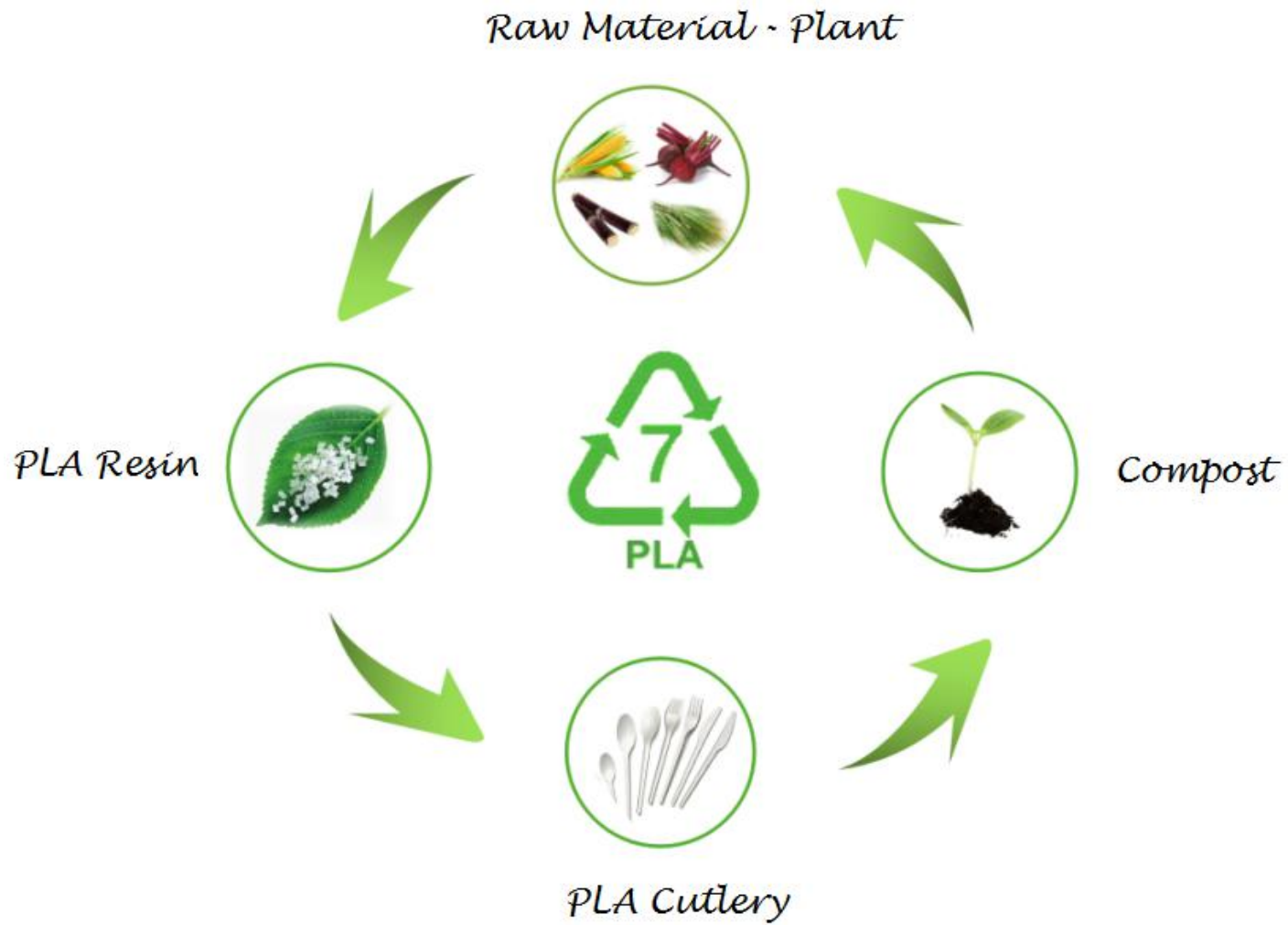


Renewable
Resources



Lower
Carbon Footprint

PLA Life Cycle



CPLA Cutlery

Raw Material: Poly Lactic Acid (PLA)

Product Characteristics:

- Strong & Sturdy, Sleek & Stylish
- BPI & Din Certco Certified Compostable
- Heat Resistant Up to 85°C / 185°F
- Natural & Sustainable, Petroleum Plastic-free
- Available in Multiple Colors



Certified Compostable:



COMPOSTABLE
IN INDUSTRIAL FACILITIES

Check locally, as these do not exist in many communities. **Not suitable for backyard composting.** CERT # 3438445



6" CPLA Cutlery



ITEM #	Length (mm)	Description	PCS/CTN	Carton Size (cm)	20'/CTN	40HQ/CTN
GD-6AK	152±2	6" CPLA Knife	1000	31.0×22.5×16.0	2419	6004
GD-6AF	152±2	6" CPLA Fork	1000	32.0×21.0×19.0	2115	5247
GD-6AS	149±2	6" CPLA Spoon	1000	30.0×19.0×21.5	2203	5467
GD-6AC	154±2	6" CPLA Spork	1000	30.0×19.0×21.5	2203	5467



6.5" CPLA Cutlery



ITEM #	Length (mm)	Description	PCS/CTN	Carton Size (cm)	20'/CTN	40HQ/CTN
GD-6.5AK	170±2	6.5" CPLA Knife	1000	34.0×18.3×19.0	2284	5667
GD-6.5AF	168±2	6.5" CPLA Fork	1000	35.5×22.5×19.0	1779	4415
GD-6.5AS	168±2	6.5" CPLA Spoon	1000	34.0×19.0×25.0	1672	4149



185° F MAX
FOOD TEMP



DO NOT
MICROWAVE

6.5" Light Duty CPLA Cutlery



ITEM #	Length (mm)	Description	PCS/CTN	Carton Size (cm)	20'/CTN	40HQ/CTN
GD-6.5AKL	166±2	6.5" Light Duty CPLA Knife	1000	34.0×18.3×19.0	2284	5667
GD-6.5AFL	167±2	6.5" Light Duty CPLA Fork	1000	35.5×22.5×19.0	1779	4415
GD-6.5ASL	166±2	6.5" Light Duty CPLA Spoon	1000	34.0×19.0×25.0	1672	4149



185° F MAX
FOOD TEMP



DO NOT
MICROWAVE

CPLA Tea Spoon & Coffee Stirrer



ITEM #	Length (mm)	Description	PCS/CTN	Carton Size (cm)	20'/CTN	40HQ/CTN
GD-4ATS	105±2	4" CPLA Tea Spoon	2000	34.0×26.5×17.0	1763	4374
GD-5ACS-R	129±2	5" CPLA Coffee Stirrer	3000	32.0×22.0×17.0	2256	5598
GD-5ACS-S	131±2	5" CPLA Coffee Stirrer with Spoon	3000	34.8×29.5×19.0	1384	3435



185° F MAX
FOOD TEMP



DO NOT
MICROWAVE

PSM Cutlery

Raw Material: PSM (Plant Starch Material)

Product Characteristics:

- Strong & Sturdy, Sleek & Stylish
- Heat Resistant Up to 105° C / 220° F
- Cold & Hot Food Friendly
- Made with about 70% Renewable Resources
- Reduce Energy Consumption & Carbon Footprint
- Available in Multiple Colors



6" PSM Cutlery



ITEM #	Length (mm)	Description	PCS/CTN	Carton Size (cm)	20'/CTN	40HQ/CTN
GD-6K	150±2	6" PSM Knife	1000	31.0×22.5×21.0	1843	4574
GD-6F	153±2	6" PSM Fork	1000	34.5×24.5×28.0	1141	2831
GD-6S	148±2	6" PSM Spoon	1000	34.5×26.5×26.0	1136	2819
GD-6C	147±2	6" PSM Spork	1000	32.0×25.0×29.0	1164	2888



220° F MAX
FOOD TEMP



DO NOT
MICROWAVE

7" PSM Cutlery



ITEM #	Length (mm)	Description	PCS/CTN	Carton Size (cm)	20'/CTN	40HQ/CTN
GD-7K	179±2	7" PSM Knife	1000	36.8×26.0×16.5	1656	4110
GD-7F	178±2	7" PSM Fork	1000	37.0×36.0×24.0	845	2096
GD-7S	175±2	7" PSM Spoon	1000	35.5×34.5×20.5	1075	2669



CPLA Cup Lid

Product Characteristics:

- Made from Natural & Sustainable Resource
- 100% Compostable & Biodegradable
- Heat Resistant up to 90°C / 194°F



Certified Compostable:



COMPOSTABLE
IN INDUSTRIAL FACILITIES

Check locally, as these do not exist in many communities. **Not suitable for backyard composting.**



ITEM #	Description	Diameter (mm)	PCS/CTN	20'/CTN	40HQ/CTN
GD-8CL	CPLA Flat Cup Lid - for 8oz	80	1000	584	1450
GD-12CL	CPLA Flat Cup Lid - for 12oz & above	90	1000	510	1265



194°F MAX
FOOD TEMP



DO NOT
MICROWAVE

Cutlery Kits

We offer various cutlery kits as per the requirements of the customers. You can choose from any of our stock components and specify the desired combination of items.



You Name It, We Pack It!

- Knife + Fork + Spoon
- Knife + Fork + Spoon + Napkin
- Knife + Fork + Napkin
- Knife + Spoon + Napkin
- Knife + Fork + Spoon + Salt + Pepper
-



Please contact our sales for more details.



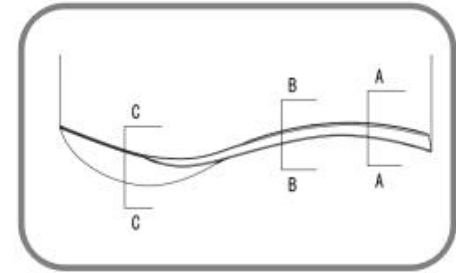
Custom Solutions

Custom products and packaging is an effective way to market your brand and differentiate your company from the other competitors. Branding capabilities allow you to add a special level of professionalism to your business.

Custom Products

We have an elite R & D team for in-house design and prototype development. Our rich industrial experience and expertise will help you to create the desired products to meet the specific market demands.

Custom Design



Embossment



Differentiate your products and advertise your brand by adding a customized embossment to your cutlery. Embossment is available on our entire cutlery product line.

Custom Packaging

Custom retail packaging enables you to advertise your brand and penetrate into private label markets. We offer various options for the packaging bag – paper bag, bio-bag, PP bag, PE bag, etc. You can also have the products packed in color box with your brand name.

Custom Retail Packaging



Custom Bulk Packaging



Custom Bulk Packaging (Carton Packaging) provides a great opportunity to advertise your brand while also providing critical product information to your customers.



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Green Future

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